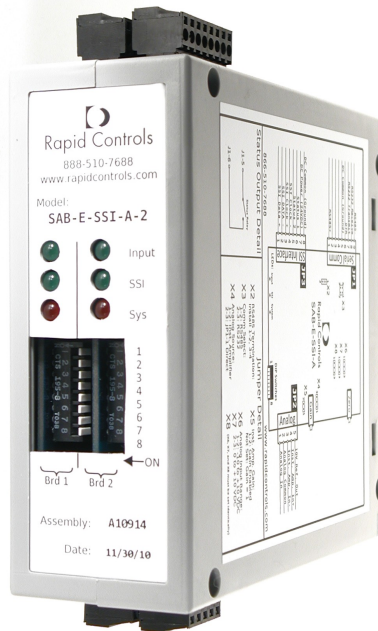




Rapid Controls

SAB-E-SSI



User Manual

The SAB-E-SSI outputs SSI position information based on either a PWM or Start/Stop magnetostrictive transducer or an analog voltage signal, depending on the model of SAB-E-SSI. The SSI output is designed to be compatible with MTS and other magnetostrictive sensors with SSI protocol output.

Both models respond to the SSI clock signal with a scaled position directly related to the input data. This position data can be offset or scaled by the user.

The SAB-E-SSI-R uses a high precision time-to-digital conversion to achieve up to 5 micron resolution from Start/Stop or PWM sensors, without recirculation.

A remote control mode allows the SSI value to be controlled directly by a host device. When in this mode, the host can set the SSI output value using RS-232 or RS-485 serial commands.

Features

Model SAB-E-R

- Measures a Start/Stop or PWM output magnetostrictive sensor with up to 5 micron resolution
- Green LED indicates sensor function

Model SAB-E-A

- Measures one channel of uni-polar or bipolar voltage input, +/- 10V or 0 to 10V
- 16-bit analog to digital converter
- Expanded input range (10.26V) prevents saturation
- Instrumentation amplifier and precision reference provided

All Models

- Outputs one channel of 24 or 25 bit SSI output
- Fast output supports up to 500 kHz clock speed
- Dip Switch programmable output resolution
- 24 or 25 bit mode programmable settable via Dip Switch
- Gray code or binary SSI output is settable via Dip Switch
- Blinking Red LED indicates good operation of processor and SSI update rate
- Green LED indicates SSI activity
- Convenient screw terminal connections

Specifications

Model SAB-E-R

- One channel of Start/Stop or PWM transducer measurement
- PWM Sensor can be free running (internally interrogated) and asynchronous to the converter
- Start/Stop and PWM measurement resolution is selectable via dip switch as 5, 10, 20, or 50 microns or .00025, .0005, .001 or .002 inches
- 5 uS hold off period for Start/Stop sensors
- The SSI update rate can be as fast as 4 kHz
- Minimum time between SSI interrogation is 250 uS or conversion time plus 50 uS, whichever is greater

Model SAB-E-A

- One channel of DC voltage input with differential or single ended input
- Jumper selectable input ranges: include +/- 10 V 0 to 10 V +/-5 V and 0 to 5 V
- Expanded input range is -10.25 to 10.25 VDC or 0 to 10.25V
- Optional input gain of up to 5000 with Instrumentation Amplifier
- 16 bit A/D converter: 0.000153 V resolution in unipolar mode or 0.00031 V resolution in bipolar mode
- Minimum time between SSI clock trains 250 uS

All Models

- One channel of 24 or 25 bit binary or Gray code SSI transducer emulation
- Maximum SSI clock frequency of 500 kHz
- Maximum SSI update rate of 4 kHz
- Power requirements: 7.5 – 26 VDC at <300 mA (optional features may consume more current)
- Enclosure is 4.64 inches deep x 5.31 high x 1.77 wide (118 x 135 x 46 mm)
- Enclosure occupies 1.77 inches (45 mm) of DIN rail space

Ordering Information

Model	Input	Output	Channels
SAB-E-SSI-R	Start/Stop or PWM (differential RS422)	SSI (differential RS422)	1
SAB-E-SSI-R-2	Start/Stop or PWM (differential RS422)	SSI (differential RS422)	2
SAB-E-SSI-A	Analog Voltage (+/- 10V or 0-10V)	SSI (differential RS422)	1
SAB-E-SSI-A-2	Analog Voltage (+/- 10V or 0-10V)	SSI (differential RS422)	2

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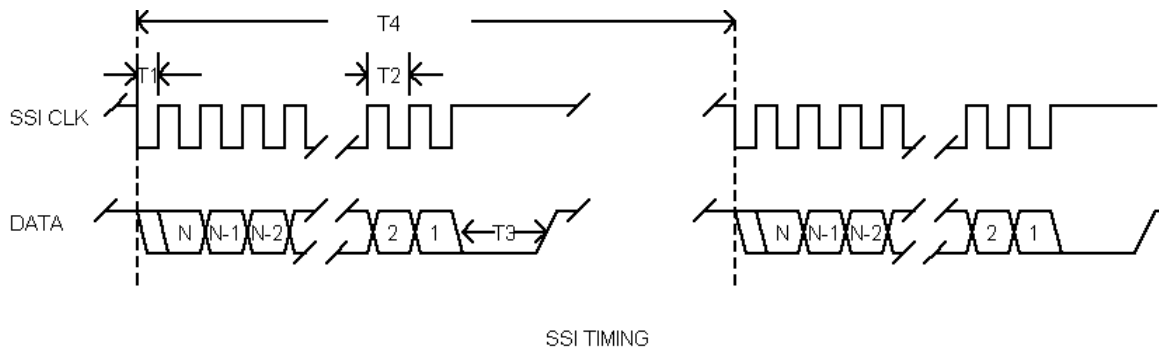
General Operation

The SAB-E module transmits a binary or Gray Code SSI data value in response to an SSI interrogation from a host controller. Under normal operation, or Sensor Conversion mode, the value transmitted in response is determined by measuring the Start/Stop, PWM or Analog sensor and then scaling it using the gradient, desired SSI resolution and a user-configured scalar. In Remote Control Slave mode, the SSI value output is directly controlled by a host device over the RS232/485 serial link and sensor measurement data is not used.

At power-on the board reads dip switch 7 to determine the operational mode, Sensor Conversion (SW 7 OFF) or Remote Control Slave (SW 7 ON). In Sensor Conversion mode the module immediately sends version and setup information over the RS232 port at 9600 baud. The module begins monitoring the SSI clock lines, waiting for an SSI interrogation. The sensor will be interrogated during this period. If possible, the sensor conversion process will be synchronized with the start of the SSI clock. This data will be used for the next SSI output value.

In the Slave Mode the module responds to serial commands from the host. The slave mode baud rate is determined in Setup Mode. The SSI value is determined by the commands from the host.

If dip switch 8 is 'ON' the module will enter Setup Mode, allowing baud rate and other items to be changed.



- T1 - Min of 1 usec
- T2 - Min of 2 usec but is controlled by cable length
- T3 - 25 usec
- T4 - Min of 250 usec

Figure: SSI Timing Diagram

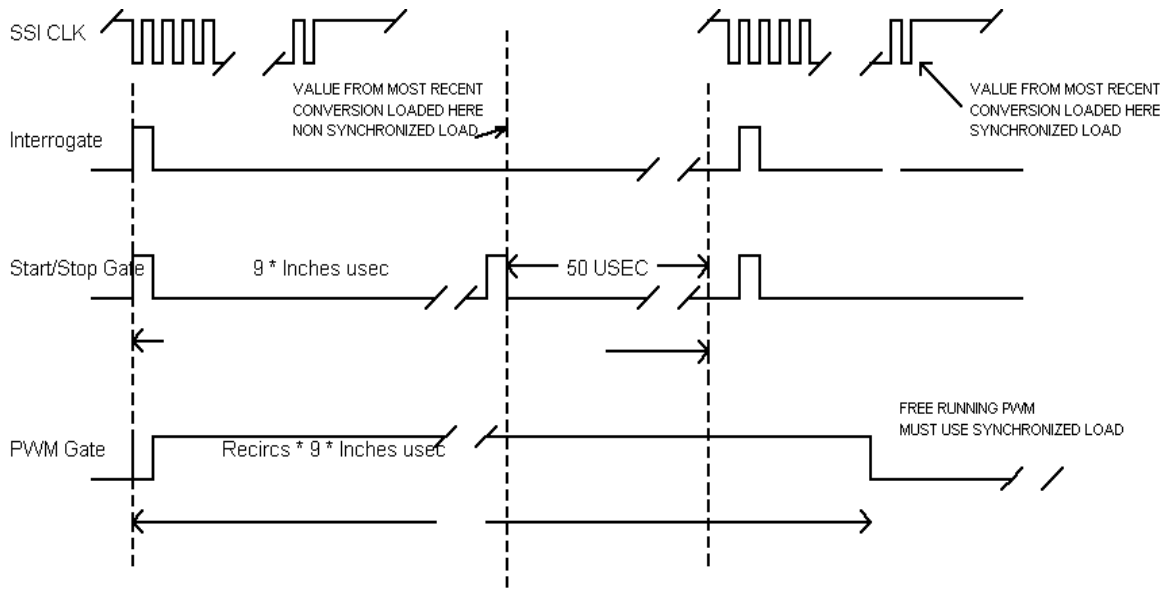
SAB-E-R Specific Operation

SSI Value

For the SAB-E-R module the value transmitted in response to the SSI clock is determined by the transducer measurement resolution and the entered scale value. The PWM or Start/Stop transducer is measured with the resolution requested by dip switches 3, 4 and 5 and the entered sensor Gradient. The value measured is multiplied by the scale value before it is output. If for example the scale is 0.5 then the SSI output will be $\frac{1}{2}$ of the measured value. The default scale is 1.0.

SSI Timing

For the SAB-E-R module the interrogation of the sensor occurs on the leading edge of the SSI clock train. The resultant value will be loaded on the trailing edge of the next SSI clock train. If the measurement takes longer than the SSI update time the last completed measurement will be resent. Measurements may overlap the SSI update times. PWM gates may be asynchronous, or internally interrogated.



SAB-E-R Start/Stop TIMING

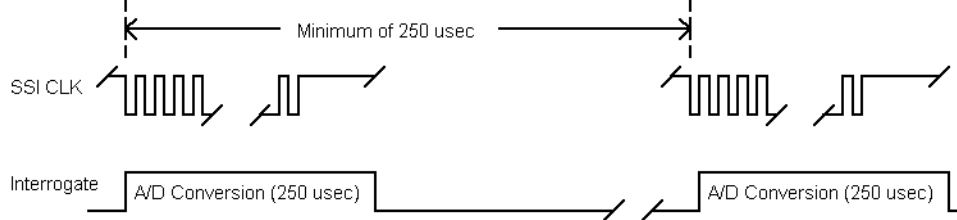
SAB-E-A Specific Operation

SAB-E-A SSI value

For the SAB-E-A module the value transmitted in response to the SSI clock is determined by the input voltage and the scale value. The analog input is measured with a resolution of 1/65536 yielding a digitized value in the range 0 to 65535. The value measured is then multiplied by the scale value before it is output. If, for example, the scale is 0.5 the maximum SSI output will be $\frac{1}{2}$ of 65535 or 32768 and the value of each SSI count will be doubled. The scale value can be greater than 1.0, but with a resultant loss in resolution. For example, a scale of 2.0 will yield a maximum SSI count of 131070. The default scale is 1.0.

SAB-E-A SSI Timing

For the SAB-E-A module the SSI clock trains must be separated by 250 usec.



SAB-E-A Analog conversionTiming

Status

The SAB-E-SSI has three LEDs for status indication, one red and two green. The red LED is the System LED. The first green LED is the Input LED and second is the SSI LED.

System LED

The red LED, or System LED, blinks during normal operation. The blink rate indicates the update rate of the SSI clock. After every 500 occurrences of an SSI interrogation, the LED will change state, from lit to dark or from dark to lit. An SSI update frequency of 1kHz will result in the red LED blinking at a rate of 1 Hz. In setup mode, the red LED will be lit solid. If no SSI clock is detected, the red LED will flash very quickly.

Input LED

The first green LED, the Input LED, indicates the status of the input sensor or voltage source. A lit Input LED indicates that the input sensor is operating correctly. A dark Input LED indicates a problem with the input sensor, such as a missing magnet.

The Input LED status is also appended to the “back porch” of the SSI data stream with a low indicating good sensor status and a high indicating a fault. The “back porch” is the time period following the least significant bit and ending 25 microseconds after the last clock. A controller can sample the data at this time to determine the condition of the sensor. This operation is required by some Rockwell motion controllers.

SSI LED

The second green LED, the SSI LED, shows the status of the SSI interface. If the Status LED is lit, the SSI interface is being interrogated. A dark Status LED indicates that no activity has been detected on the SSI clock lines.

Status Relay

A pair of relay contacts are provided to indicate sensor status to a host device. These pins are open if the sensor is not good and closed if the green Sensor Status led is lit. These contacts are across JP1-5 and 6. The sensor is always considered good for the SAB-E-A.

Setup

The dip switches are used to configure the SAB-E-SSI, or to enter Setup Mode. The dip switches are sampled when power is applied, so power must be cycled to make changes effective. When dip switch 8 is 'ON' the device will enter Setup Mode. When dip switch 8 is OFF the device will enter Normal Operation Mode.

Switches 1 and 2 of dip switch S1 are used to select the SSI emulation as follows:

S1-1	S1-2	SSI Emulation
OFF	OFF	24 Bit Binary
ON	OFF	25 Bit Binary
OFF	ON	24 Bit Gray Code
ON	ON	25 Bit Gray Code

Switches 3, 4 and 5 (SAB-E-R only) of dip switch S1 are used to select the transducer measurement resolution, which is the value of the Least Significant Bit in the SSI data train. The values shown are for a single recirculation. If a PWM sensor is used, the values shown will be divided by the number of recirculations set in the sensor. I.E with switches 3, 4 and 5 off and a 2 recirculation sensor attached the actual resolution will be 2.5 microns.

S1-3	S1-4	S1-5	Measurement resolution	Per Inch Scale = 1.0
OFF	OFF	OFF	5 microns	5080
ON	OFF	OFF	10 microns	2540
OFF	ON	OFF	20 microns	1270
ON	ON	OFF	50 microns	508
OFF	OFF	ON	0.00025 inch	4000
ON	OFF	ON	0.0005 inch	2000
OFF	ON	ON	0.001 inch	1000
ON	ON	ON	0.002 inch	500

In Sensor Measurement Mode, the actual value transmitted over the SSI data lines in response to the SSI clock, is determined by several dip switch and setup items. If the correct gradient is entered and the scale is 1.0 a change of magnet position of 1 inch should produce a change in SSI output value of (1 / resolution).

Switch 6 (SAB-E-R only) indicates the type of Transducer interface that is being measured

S1-6	Sensor Interface
OFF	Start/Stop
ON	PWM

Switch 7 determines the source of the SSI value. When switch 7 is 'OFF' the SSI value that is output is determined by the sensor and the associated scaling. If switch 7 is 'ON' the SSI value is controlled by serial commands from a remote host device. See section Remote Control.

S1-7	Remote Control
OFF	SSI value is sensor value
ON	SSI value is controlled by serial commands from Remote Host

Switch 8 is used to force the Emulator into Setup mode at power on.

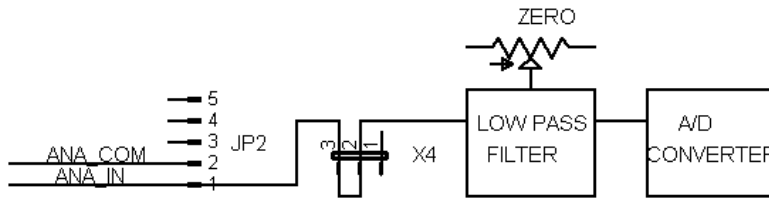
S1-8	Setup Mode
OFF	Normal Operation
ON	In Setup Mode

SAB-E-A Specific Setup

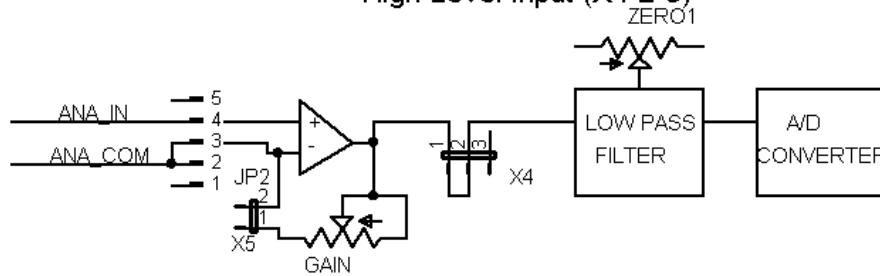
Analog Input Source Selection

The SAB-E-A module has a choice of two analog inputs: high level single ended or differential instrumentation amplifier. Jumper X4 selects which of these inputs is presented to the A/D converter. When Jumper X4 is installed 2-3 then the analog value at JP2 pin 1 is connected directly to the A/D converter filter without amplification. It is referenced to pin 2, analog common.

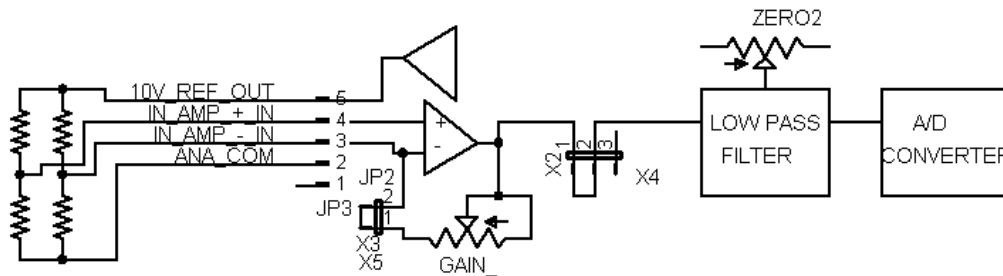
When Jumper X4 is installed 1-2 then the output of the instrumentation amplifier is connected to the A/D converter filter input. The instrumentation amplifier allows low level signals to be amplified and has a differential input for noisy environments. When Jumper X5 is removed the gain of the instrumentation amplifier is 1.0, allowing a differential input for high level signals. When jumper X5 is installed the GAIN pot can be adjusted for gains from 2 to 5000. When using a differential analog input connect the DC common of the source to JP2 –2 analog common.



High Level Input (X4 2-3)



Differential Input X4 1-2 (No Gain X5 Removed)



Differential Input X4 1-2 (With Gain X5 Installed)

Analog Input Scaling

The SAB-E-A module converts the analog input to a count value based on the A/D converter range jumpers. The range jumpers are set to +/- 10V at the factory but can be changed to accommodate 0 to 10V. The A/D converter divides the input range into 63858 parts, multiplies this value by the scale and then presents these counts on the SSI interface as SSI counts. The table below gives the values for the two common ranges supported.

INPUT RANGE	X6	X7	X8	Maximum usable	MilliVolts / SSI Count (scale = 1.0)
-10V to +10V	1-2	1-2	1-2	-10.27V to +10.27V	0.31332216
0 to 10V	2-3	2-3	2-3	0 to 10.27V	0.15666108

To calculate what the value of each SSI count is in the units of the input sensor divide the sensors full scale range in units by 63858. Remember that the full-scale range is the number of units from -10V to +10V or 0 to 10V depending on the sensor and the A/D converter input range.

Example 1: (scale = 1.0)

Assume you have a 100 mm sensor that outputs -10V fully retracted and +10V fully extended . You must use the -10V to +10V A/D range and the Units per SSI count will be $(100\text{mm} / 63832 = 0.001565975\text{mm/SSI count})$.

Example 2: (scale = 1.0)

Assume you have a 750 PSI pressure sensor that outputs 0V at 0 PSI and +10V at 750 PSI You can use the 0V to +10V range and the units per SSI count will be $(750\text{ PSI}/63858) = 0.011745\text{ PSI/SSI count}$.

Example 3: (same as example 2 but the scale is set to correct to an even number of PSI/SSI count)

Assume that in example 2 you would like each SSI count to have a value of 1/100 PSI. You can accomplish this by setting the scale. To obtain the needed scale, divide the PSI/SSI count obtained in the example 2 calculations by the desired PSI/SSI count. $0.011745/ 0.01 = 1.17448$. Enter this value as the scale. The measurement resolution will not be increased, but the values output on the SSI data lines are multiplied by the scale before being output.

Analog Input Expanded Range

The voltage input to the module is actually scaled down by a factor of 0.974 before being presented to the A/D converter. This is done to allow for a small amount of inaccuracy in the placement of linear sensors in hydraulic cylinders. The A/D converter saturates when it's input reaches -10V or +10V preventing a change in feedback beyond these values. By scaling the input down the effective range is increased to +/- 10.26V. When you use the 0 to 10V range the range is limited to 0 to 10.26 volts. The range is not increased below 0 but is increased above 10V. A slight loss in measurement resolution is another result of the expanded range.

Setup Mode

Setup Mode allows setting of the gradient variable, the update time, the remote control baud rate and viewing of the sensor data via a terminal or terminal emulator such as HyperTerminal. Turn Dip Switch 8 ON and then power cycle the unit to enter Setup Mode. The unit will respond with a Software version banner on the serial port at 9600 baud, 8 bits, No parity and 1 stop bit. A menu will prompt for the setup values. After changing the values you must save them to the EEPROM or they will be lost when the SAB-E-SSI is powered off. Turn Switch 8 OFF and then power cycle the unit. The new value will then be in effect.

The SAB-E-A Setup Menu:

```
Rapid Controls ANALOG to SSI Converter Nov 21 2006
SSI length: 25 bit
SSI format: binary
Sensor is Analog
Setup Mode for Rapid Controls Analog to SSI converter
Select item to change
B - Remote Control Comm Baud Rate   9600
N - Remote Control Node ID 1
L - Analog Filter length  1
S - Scale  1.0000000
V - View sensor position
E - Save to EEPROM
F - Factory Defaults
Q - Quit Menu
```

The SAB-E-R Setup Menu:

```
Rapid Controls RPM to SSI Converter Nov 21 2006
SSI length: 25 bit
SSI format: binary
SSI Resolution: 0.005 mm
Sensor is Start/Stop
Sensor Gradient is: 9.0000000
Sensor Scale is: 1.0000000
Setup Mode for Rapid Controls RPM to SSI converter
Select item to change
B - Remote Control Comm Baud Rate   9600
N - Remote Control Node ID 1
G - Gradient  9.0000000
H - Holdoff   7
A - Sensor data IS synchronized to SSI Clock
S - Scale  1.0000000
V - View sensor position
E - Save to EEPROM
F - Factory Defaults
Q - Quit Menu
```

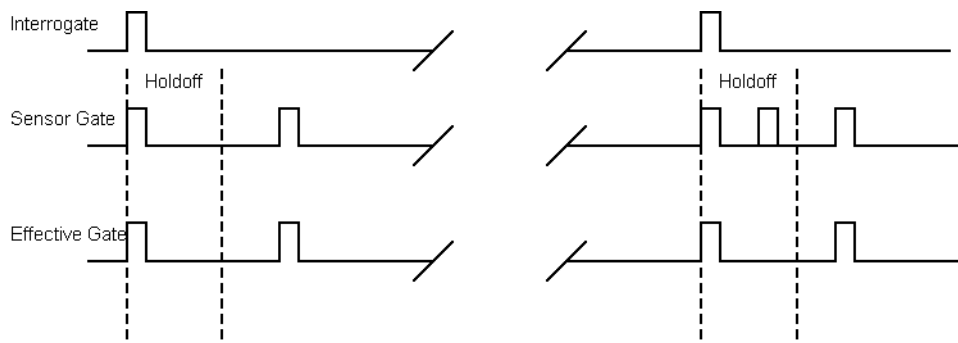
G - Gradient

The gradient would typically be the value read from the sensor housing and is used to calibrate the module to the sensor. The default value is 9.0 microseconds per inch. This item is not visible on the SAB-E-A module.

H - Holdoff

The Holdoff time is the time when gate pulses are blocked from the sensor immediately after the interrogate signal is issued. Occasionally sensors may have a sporadic or false gate which can be blocked by extending the holdoff time. A high holdoff value can make a sensor appear not to work when the magnet is close to the head.

The Holdoff function is not used when the PWM mode is selected.



HOLDOFF TIMING

S - Scale

The scale is applied to the sensor position data before it is presented to the SSI output. The scale allows the output value to be adjusted for units other than the values selected by the dip switch or to adjust for recirculations. For example if you were using a PWM sensor with 4 recirculations you could apply a scale of 0.25 to adjust the output to 1 recirculation. The default value of the scale is 1.0.

A - Sensor data IS or IS NOT synchronized to SSI clock

This setting can be used to optimize the availability of the converted data to the SSI clock. The data resulting from the conversion of the start/stop or PWM sensor can be loaded as soon as it's available (not synchronized) or wait for the end of the next SSI clock (synchronized). Loading it immediately will make it available for the next SSI clock train to read. However, in the event that the time required to convert the sensor data is longer than the time between SSI clock trains or if the sensor is an asynchronous PWM sensor the data load must be synchronized to the SSI clock to avoid loading the data while the SSI clock is active. The time required to convert the data for a Start/Stop sensor is approximately $9 \times$ the sensor length in inches. The required for a PWM sensor is $9 \times$ the sensor length in inches \times the number of recirculations. If this time exceeds the time between SSI clock trains or the PWM signal is asynchronous (internally interrogated) then the setting should be set to IS synchronized. The default value is 'IS' synchronized.

F - Factory Defaults

Returns all setup values to the factory defaults.

E - Save to EEPROM

Saves the current values to the EEPROM. Any setup changes will be lost once power is cycled until saved.

V - View Sensor Position

Use this item to see the converted value of the sensor. The numeric value printed is the value loaded into the SSI transfer register. A change of 1 count represents a change of 1 count in the emulated SSI value. The printed value is scaled using the scale, resolution and gradient settings from the dip switch and setup items.

Remote Control

When dip switch 7 is 'ON' the device is in Remote Control mode and is controlled by commands from the serial port. A sensor is not necessary in this mode. When the Remote Control dip switch is on, the serial port is configured for the baud rate defined in setup mode and the module is silent (the status messages are not printed) at power on. It responds only to valid commands to its node id.

The Baud Rate for Remote Control is determined in Setup Mode.

Remote Control protocol

Remote Control commands consist of the ASCII Start of Message ('\$') character followed by the ASCII Node ID ('1','2','3','4','5','6','7','8' or '9') followed by the command and optional data followed by the message termination char(Carriage Return ASCII 0xd).

The response to a good command message is the '*' character followed by the carriage return (ASCII 0xd). Response to an incorrect command will be a '?' followed by the carriage return (ASCII 0xd).

The Mode command ('M') determines the SSI mode and data length:

A 'B' character anywhere in the message will select binary operation
A 'G' character anywhere in the message will select Gray Code operation
The numeric values "24" or "25" must precede or follow the 'B' or 'G' characters.

\$1MB24 will result in 24 bit binary operation for Node 1.
\$3M25G will result in 25 bit Gray Code operation for Node ID 3

The Mode command ('P') determines the value if the SSI data:

A numeric value followed by the carriage return is interpreted as a decimal value.
A 'H' character preceding the hexadecimal numeric value followed by the carriage return is interpreted as a hexadecimal value.

\$1P210000 will result in a data value output of 210,000 for Node ID 1.
\$2PH210000 will result in a data value output of 210,000H (2,162,688 decimal) for Node ID 2.

The Version command 'V' will return an ASCII string with the version of the software.

example:

\$1V will return:

*Rapid Controls RPM to SSI Converter Jan 10 2006

Jumpers

Jumper X2

This jumper selects the serial communications format.

X2 1-2 RS485

X2 2-3 RS232

Jumper X3

This jumper connects the RS485 line termination resistors. Install 1-4 and 2-3 for the last board in a series of RS485 configured boards to provide line termination.

X3 1-2 Connects RS485 – to +5V pull up terminator

X3 3-4 Connects RS485 + to ground pull down terminator

Jumper X4 (SAB-E-A)

This jumper selects the Analog input to the A/D converter

X4 1-2 The output of the Instrumentation Amplifier is presented to the A/D converter

X4 2-3 The high level input from JP2-1 is presented to the A/D converter

Jumper X5 (SAB-E-A)

Jumper X5 allows gain adjustments on the Instrumentation Amplifier

X5 1-2 The gain is adjustable from 2 to 5000 using the Gain potentiometer.

X5 Removed The gain is fixed at 1.0

Jumper X6, X7 and X8 (SAB-E-A)

These jumpers select the A/D converter full scale input voltage range. +/- 10V is the factory set range but use the 0 to 10V setting for uni-polar input. Jumpers X6, X7, and X8 must be set identically for correct operation.

Range	X6	X7	X8
+/- 10V	1-2	1-2	1-2
0 to 10V	2-3	2-3	2-3

The instrumentation amplifier gain can be used to accommodate other ranges.

Connections**Connector JP1 (Communications DB9)**

JP1 – 1	RS485 -
JP1 – 2	RS232 Receive from host
JP1 – 3	RS232 Transmit to host
JP1 – 4	DTR in (Used only for in circuit programming)
JP1 – 5	DC Common
JP1 – 6	N/C
JP1 – 7	N/C
JP1 – 8	N/C
JP1 – 9	RS485 +

Communications cable pinout

SAB-E Signal	SAB-E JP1	PC DB9
Tx Data RS232	3	2
Rx Data RS232	2	3
Gnd	5	5

Connector JP2 (Start/Stop or PWM Sensor connector SAB-E-R)

JP2 – 1	Sensor common (Isolated from the JP3 and JP4 connectors)
JP2 – 2	Interrogate + to sensor
JP2 – 3	Interrogate – to sensor
JP2 – 4	Gate + from sensor
JP2 – 5	Gate – from sensor

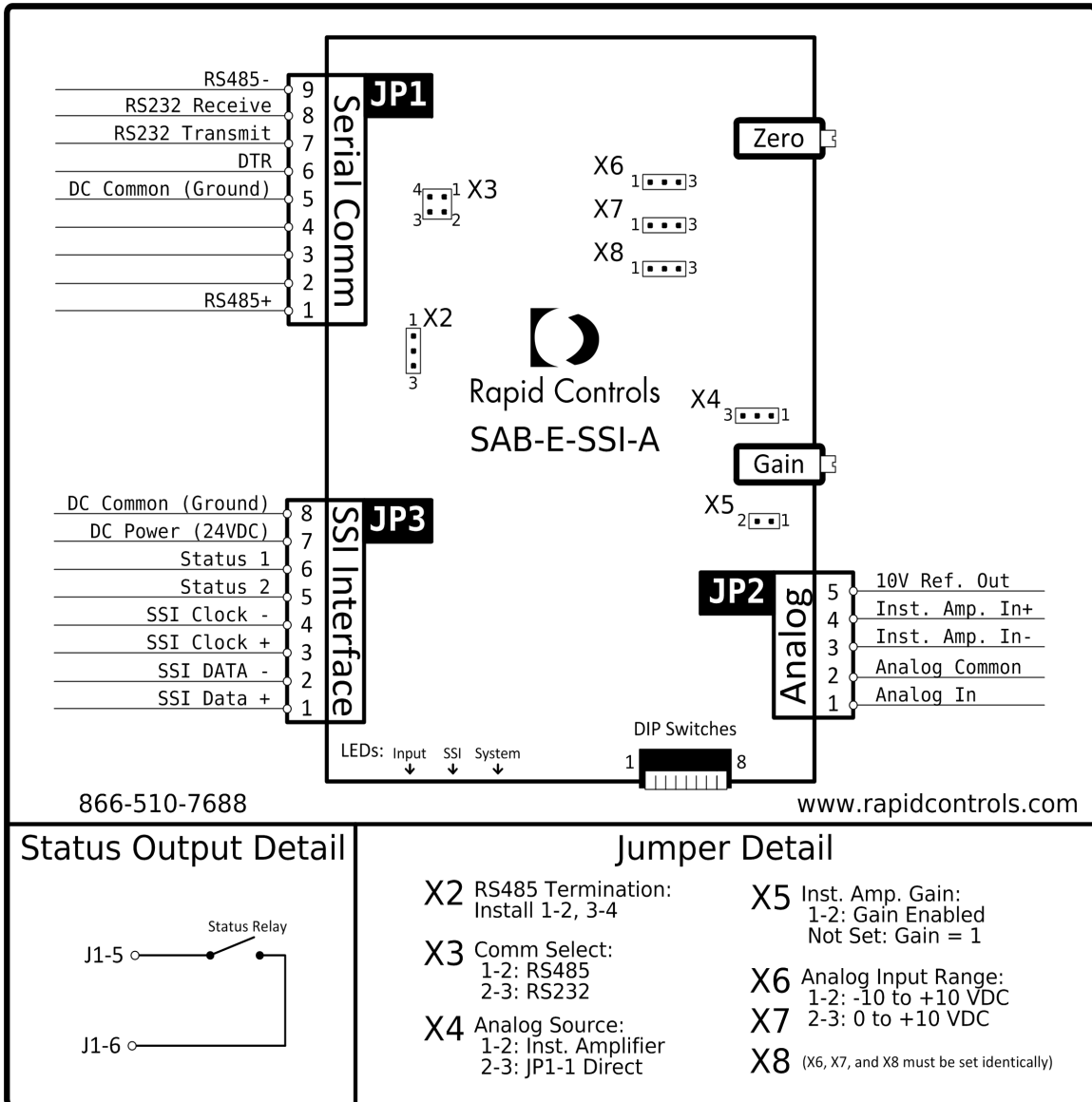
Connector JP2 (Analog input connector SAB-E-A)

JP2 – 1	High level analog Input
JP2 – 2	Analog common
JP2 – 3	Instrumentation Amplifier – input
JP2 – 4	Instrumentation Amplifier + input
JP2 – 5	+10V Reference Output

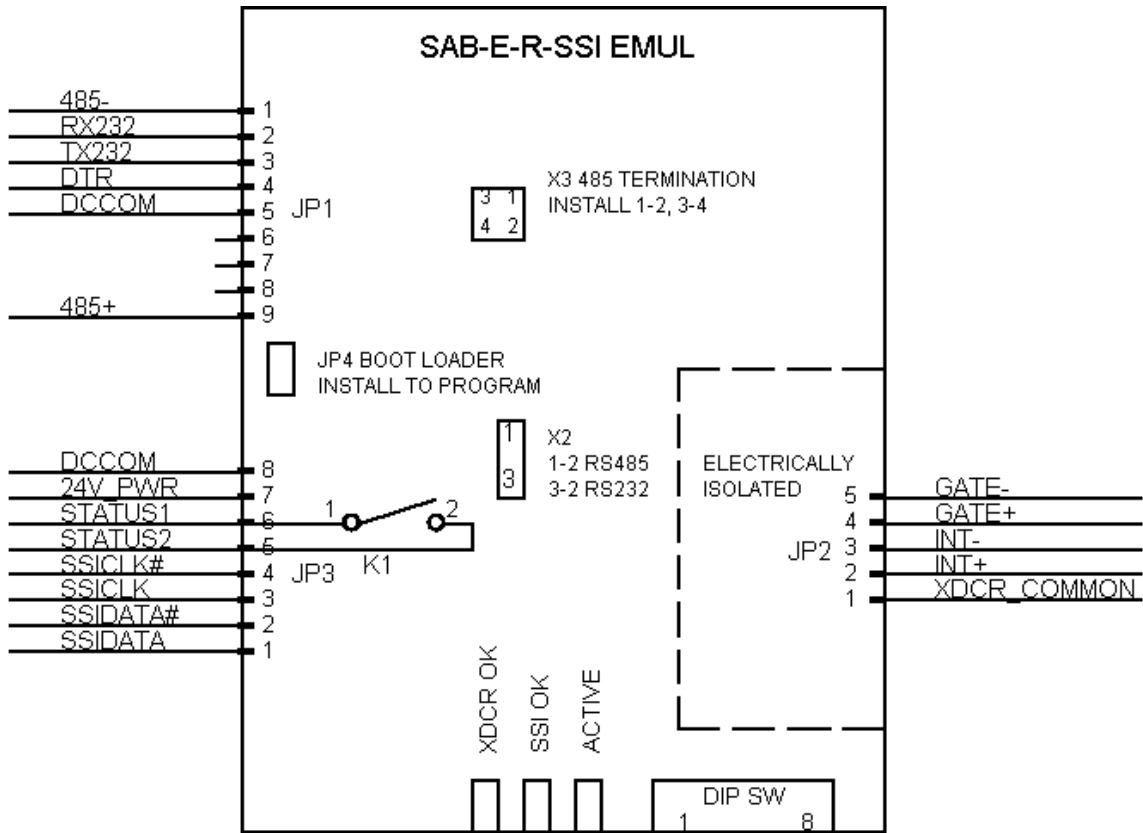
Connector JP3 (SSI emulation connector)

JP3 – 1	Ch0 SSI data out +
JP3 – 2	Ch0 SSI data out –
JP3 – 3	Ch0 SSI clock in +
JP3 – 4	Ch0 SSI clock in –
JP3 – 5	Status relay contact 2 (closed contacts indicate good sensor)
JP3 – 6	Status relay contact 1
JP3 – 7	+ 7.5 to +27 Volts DC to power the board
JP3 – 8	DC Common

Connections for SAB-E-A-SSI with isolated analog sensor



Connections for SAB-E-R-SSI with isolated sensor



Enclosure

The SAB-E-SSI is mounted in a DIN rail mounted enclosure, containing one or two SAB-E-SSI boards. The enclosure is 4.64 inches deep x 5.31 high x 1.77 wide, and uses 1.8 inches of DIN rail space.

